



Customer information packet

D2525R

25 1750/2300 MC2812ATZ TEFC 240V

Specifications

Enclosure	TEFC
Frame	MC2812ATZ
Frame Material	Exposed Laminations
Output Power	25.000 HP
Agency Approvals	CCSA US
Ambient Temperature	40 °C
Bearing Grease Type	Polyrex EM (-20F +300F)
Drip Cover	No Drip Cover
Feedback Device	NO FEEDBACK
Field Winding Type	STAB SHUNT
Frame Prefix	MC
Heater Indicator	No Heater
Lifting Lugs	Standard Lifting Lugs
Motor Standards	NEMA
Mounting Arrangement	F1
Overall Length	41.62 IN
Shaft Extension Location	Pulley End
Shaft Ground Indicator	No Shaft Grounding
Shaft Slinger Indicator	No Slinger

Part detail

Revision	-
Type	DC
Mech. spec.	
Base	
Status	PRD/A
Elec. spec.	G6317A B
Layout	609951-013
Eff. date	04-13-2015
CD Diagram	406770-001
Poles	00
Leads	
Proprietary	False
Created date	04-10-2015

Nameplate

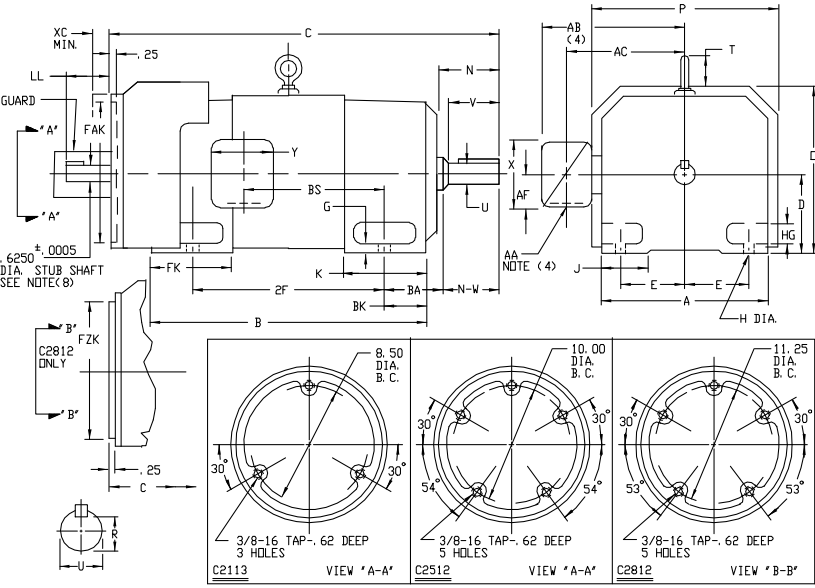
000613006HP									
CAT.NO.	D2525R	SPEC NO.		T28S0301					
FR	MC 2812ATZ	HP	25		DUTY		CONT		
ENCL.	TEFC	RPM	1750/ 2300		S.F.		1.0		
ENCL MOD		VOLTS		240		INSUL		F	
MAX SAFE SPEED	4500	AMPS	87.00		AMB.		40		
FIELD DATA		SER.NO.							
WINDING	STAB SHUNT	POWER CODE		C					
VOLTS	150	D.E. BRG.		65BC03J30X					
MAX AMPS @ 25 C	4.05	O.D.E. BRG.		55BC02J30X					
HOT AMPS	2.73/ 1.96	MIN. AMB.		0		TYPE		TR	
BRUSH:419904051AB									

609951-013

INDUSTRIAL DIRECT CURRENT MOTORS
AND GENERATORS - RPM III

ENCLOSURE: TOTALLY ENCLOSED
MOUNTING: FOOT
METHOD OF DRIVE: COUPLED OR BELTED
COOLING: FAN COOLED
ACCESSORIES: PROVISION FOR
TACHOMETER MOUNTING
ONLY WHEN SPECIFIED

FRAMES SC2113ATZ THRU LC2812ATZ



DIMENSIONS ARE IN INCHES																
FRAME	A	BC(1)	E	G	H	HG	J	D	P	T	BA	K	FK	BK	FAK(6)	FZK(7)
SC2113ATZ-LC2113ATZ	10.25	5.25	4.25	.44	.44	1.38	1.75	11.62	12.75	1.38	3.50	5.19	6.81	2.38	9.750	N/A
SC2512ATZ-LC2512ATZ	12.31	6.25	5.00	.50	.56	1.62	2.00	13.62	14.75	1.94	4.25	6.06	8.00	3.00	11.250	N/A
MC2812ATZ-LC2812ATZ	13.78	7.00	5.50	.62	.56	1.88	2.75	15.06	16.12	2.31	4.75	6.75	9.19	3.50	N/A	12.500

FRAME	C	B	BS	2F	DRIVE END SHAFT AND KEY						WT. LBS.
					N	N-V	UK(2)	V	RK(3)	SR	
SC2113ATZ	32.19	22.50	11.38	18.00	4.00	3.75	1.875	3.50	1.591	500	2.50 355
MC2113ATZ	33.44	23.75	12.62	18.00	4.00	3.75	1.875	3.50	1.591	500	2.50 380
LC2113ATZ	35.06	25.38	14.25	18.00	4.00	3.75	1.875	3.50	1.591	500	2.50 410
SC2512ATZ	35.94	25.06	12.06	20.00	4.50	4.25	2.125	4.00	1.845	500	3.00 555
MC2512ATZ	37.44	26.56	13.56	20.00	4.50	4.25	2.125	4.00	1.845	500	3.00 590
LC2512ATZ	38.94	28.06	15.06	20.00	4.50	4.25	2.125	4.00	1.845	500	3.00 630
MC2812ATZ	41.62	29.94	14.25	22.00	5.00	4.75	2.375	4.50	2.021	625	3.50 835
LC2812ATZ	43.88	32.19	16.50	22.00	5.00	4.75	2.375	4.50	2.021	625	3.50 900

- (1) "B" DIMENSION WILL NOT BE EXCEEDED. SHIMS UP TO .03 INCHES IN THICKNESS ARE USUALLY REQUIRED FOR COUPLED OR GEARED MACHINES.
(2) "U" VARIES-----+ .000 - .001
(3) "2F" VARIES-----+ .000 - .015
(4) TERMINAL BOX VARIES WITH H.P. FOR DIMENSIONS "AA", "AB", "AC", "AF", "X" AND "Y". SEE DRAWING NUMBER 609959-1.
(5) WALLS OR OBSTRUCTIONS MUST NOT ENCRDACH ON AIR INLET SPACE "XC".
(6) "FAK" VARIES + .005 - .000-----FACE RUNOUT AND ECCENTRICITY .007 MAX. T.I.R.
(7) "FZK" VARIES + .000 - .005-----FACE RUNOUT AND ECCENTRICITY .007 MAX. T.I.R.
(8) STUB SHAFT SUPPLIED ONLY WHEN SPECIFIED. KEY SIZE .188 X .188 X 1.00
(9) FOR RE-045 OR SPY PROVISIONS ON "C2812" ADD 1.00 TO "LL" DIMENSION.
TERMINAL BOX CAN BE ROTATED FOR LEAD OUTLET AT TOP, SIDES OR BOTTOM.
TERMINAL BOX LOCATED ON OPPOSITE SIDE WHEN F-2, W-1, W-4, W-5, W-7, OR C-1 MOUNTING IS SPECIFIED. BOX LOCATED ON TOP WHEN SPECIFIED.
MOTOR WEIGHT MAY VARY 15% FOR NON-STANDARD RATINGS AND/OR ACCESSORIES.
IF MOUNTING CLEARANCE DETAILS ARE REQUIRED, CONSULT FACTORY.

TACHOMETER	LL
BC-42	
BC-46	
RD-11	
RD-12	
RD-51	
RD-61	
RE-62	
M627, M628	
M727, M737	
M738	
DYNAPAR 74S	
RE-045	
SPY	

CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION.

REV. DESC: LOADED TO BUS	VERSION: 00	TDR: 000000577407
REV. LTR: -	REVISED: 11:02:01 01/26/2011	BY: CONNAS
FILE: \RGG\00015\557		
MTL: -		

BALDOR

DIMENSION DRAWING, SC2113ATZ - LC2812ATZ, TEFC, FOOT MTG

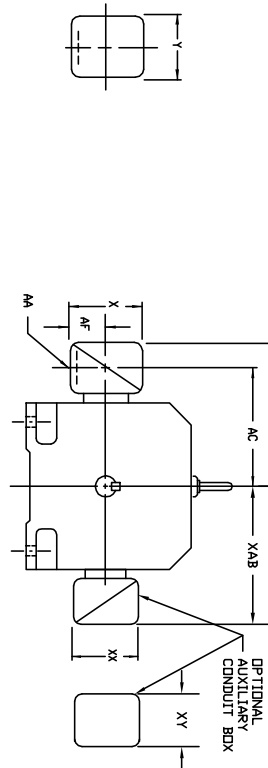
SH 1 of 1

609951-013

609959-001

INDUSTRIAL DIRECT CURRENT MOTORS AND GENERATORS - RPM III TERMINAL BOX DIMENSIONS STANDARD SIZE AND ONE SIZE LARGER FRAMES C2113ATZ THRU C2815ATZ

DIMENSIONS ARE IN INCHES



FRAME SIZE	MAX. AMPS	STANDARD SIZE						STEEL TERMINAL BOX DIMENSIONS						ONE SIZE LARGER						PART NUMBER		
		AA(1)	AB	AC	AF	X	Y	PART NUMBER	AA(1)	AB	AC	AF	X	Y	PART NUMBER							
C2113ATZ	40	3/4 & 1"	8.97	7.47	1.94	4.38	5.00	705028-1-R	1-1/4 & 1-1/2	10.03	8.03	2.50	5.50	6.12	705029-1-R	1-1/4 & 1-1/2	10.03	8.03	2.50	5.50	6.12	705029-1-R
C2115ATZ	96	1-1/4 & 1-1/2	10.03	8.03	2.50	5.50	6.12	705029-1-R	2" & 2-1/2	11.16	8.41	3.19	7.00	7.62	705030-1-R	2" & 2-1/2	11.16	8.41	3.19	7.00	7.62	705030-1-R
C2813ATZ	208	2" & 2-1/2	11.16	8.41	3.19	7.00	7.62	705030-1-R	2" & 2-1/2	11.16	8.41	3.19	7.00	7.62	705030-1-R	2" & 2-1/2	11.16	8.41	3.19	7.00	7.62	705030-1-R
C2815ATZ	40	3/4 & 1"	10.03	8.03	1.94	4.38	5.00	705028-1-R	1-1/4 & 1-1/2	11.09	9.09	2.50	5.50	6.12	705029-1-R	1-1/4 & 1-1/2	11.09	9.09	2.50	5.50	6.12	705029-1-R
C2815ATZ	96	1-1/4 & 1-1/2	11.09	9.09	2.50	5.50	6.12	705029-1-R	2" & 2-1/2	12.22	9.47	3.19	7.00	7.62	705030-1-R	2" & 2-1/2	12.22	9.47	3.19	7.00	7.62	705030-1-R
C2815ATZ	208	2" & 2-1/2	12.22	9.47	3.19	7.00	7.62	705030-1-R	2" & 2-1/2	12.22	9.47	3.19	7.00	7.62	705030-1-R	2" & 2-1/2	12.22	9.47	3.19	7.00	7.62	705030-1-R
C2815ATZ	188	2"	14.03	10.53	4.23	8.44	7.23	74874-R	3"	14.47	11.22	4.23	8.44	7.23	74874-24-R	3"	14.47	11.22	4.23	8.44	7.23	74874-24-R
C2815ATZ	185	3"	14.47	11.22	4.23	8.44	7.23	74874-24-R	5" (4)	15.91	11.84	5.38	10.56	9.00	706308-3-R	5" (4)	15.91	11.84	5.38	10.56	9.00	706308-3-R
C2815ATZ	269	4"	15.91	11.84	5.38	10.56	9.00	706308-3-R	5" (4)	18.72	13.47	7.00	12.75	15.00	706589-1-C	5" (4)	18.72	13.47	7.00	12.75	15.00	706589-1-C

CAST IRON TERMINAL BOX DIMENSIONS																						
FRAME SIZE	MAX. AMPS	STANDARD SIZE						PART		ONE SIZE LARGER						PART						
		AB	AC	AF	X	Y	NUMBER	AK(3)	AB	AC	AF	X	Y	NUMBER	AK(3)	AB	AC	AF	Y			
C2113ATZ	18	3/4	10.03	8.03	2.50	5.00	5.75	705028-2-S	1"	10.03	8.03	2.50	5.00	5.75	705028-2-T	1"	10.03	8.03	2.50	5.00	5.75	705028-2-T
C2113ATZ	40	1"	10.03	8.03	2.50	5.00	5.75	705028-2-T	1-1/2	10.97	8.53	3.00	6.00	7.00	705029-2-R	1-1/2	10.97	8.53	3.00	6.00	7.00	705029-2-R
C2115ATZ	96	1-1/2	10.97	8.53	3.00	6.00	7.00	705029-2-R	2"	12.66	8.91	3.62	7.88	9.25	705030-2-R	2-1/2	12.66	8.91	3.62	7.88	9.25	705030-2-R
C2813ATZ	18	3/4	11.09	9.09	2.50	5.00	5.75	705028-2-S	1"	11.09	9.09	2.50	5.00	5.75	705028-2-T	1"	11.09	9.09	2.50	5.00	5.75	705028-2-T
C2813ATZ	40	1"	11.09	9.09	2.50	5.00	5.75	705028-2-T	1-1/2	12.03	9.59	3.00	6.00	7.00	705029-2-R	1-1/2	12.03	9.59	3.00	6.00	7.00	705029-2-R
C2813ATZ	96	1-1/2	12.03	9.59	3.00	6.00	7.00	705029-2-R	2"	12.03	9.59	3.00	6.00	7.00	705029-2-S	2"	12.03	9.59	3.00	6.00	7.00	705029-2-S
C2813ATZ	208	2"	12.03	9.59	3.00	6.00	7.00	705029-2-S	2-1/2	13.72	9.97	3.62	7.88	9.25	705030-2-R	2-1/2	13.72	9.97	3.62	7.88	9.25	705030-2-R
C2813ATZ	188	2"	12.78	10.34	3.00	6.00	7.00	75460-T	3"	14.47	10.72	3.62	7.88	9.25	76700-R	3"	14.47	10.72	3.62	7.88	9.25	76700-R
C2815ATZ	185	3"	14.47	10.72	3.62	7.88	9.25	76700-R	4"	15.78	11.59	4.12	9.50	10.50	76700-R	4"	15.78	11.59	4.12	9.50	10.50	76700-R
C2815ATZ	269	4"	15.78	11.59	4.12	9.50	10.50	76700-R	5" (4)	18.59	13.34	7.00	12.75	15.00	76870-S	5" (4)	18.59	13.34	7.00	12.75	15.00	76870-S

CONDUIT BOX DIMENSIONS WITH TERMINAL BOARDS (IEC TYPE BOX)

FRAME SIZE	AMPS	STANDARD SIZE						OPTIONAL AUXILIARY CONDUIT BOX DIMENSIONS (MAXIMUM)					
		AB	AC	AF	X	AA	Y	FRAME SIZE	AB	AC	AF	X	Y
C210	100	10.71	8.98	2.72	7.48	---	7.48	C210	10.86	8.00	8.00	8.00	706310-3-B
	200	11.66	9.23	3.33	8.82	---	8.82	C250	11.88	8.00	8.00	8.00	706310-3-B
	400	11.30	9.57	2.72	7.48	---	7.48	C280	12.62	8.00	8.00	8.00	706310-3-B
C250	200	11.85	9.84	3.35	8.82	---	8.82						
	400	17.48	12.75	6.20	14.39	---	14.39						
	800	17.48	12.75	6.20	14.39	---	14.39						
	200	12.60	10.59	3.76	8.82	---	8.82						
	400	18.27	13.54	6.20	14.39	---	14.39						
	800	18.27	13.54	6.20	14.39	---	14.39						
C280	1600	18.27	13.54	7.68	15.35	---	15.35						

- (1) 1/4" CONDUIT
(2) RACEWAYS PROVIDED WITH DOUBLE KNUCKLE
(3) 1/4" PIPE (AP)

- (4) TERMINAL BOX 76870-S AND 76870-98 EXTENDS BELOW MOTOR FEET
TERMINAL BOX 76870-S AND 76870-98 EXTENDS BELOW MOTOR FEET
DR - C-1 MOUNTING IS SPECIFIED. BOX LOCATED IN TOP WHEN SPECIFIED.
FOR "X"/TERMINAL BOX DIMENSIONS SEE 609959-2
FOR MILL TYPE TERMINAL BOX DIMENSIONS SEE 609959-3

CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION.

REV. DESC: ADD 706310-63G C/BOX TO C250 AND C280 FRAMES

REV. LTR: A

VERSION: 01

TDR: 000000816512

FILE: \RGG\00021\153

REVISED: 03: 09: 09 09/06/2013

MTL: -

BY: RGGWT

BALDOR

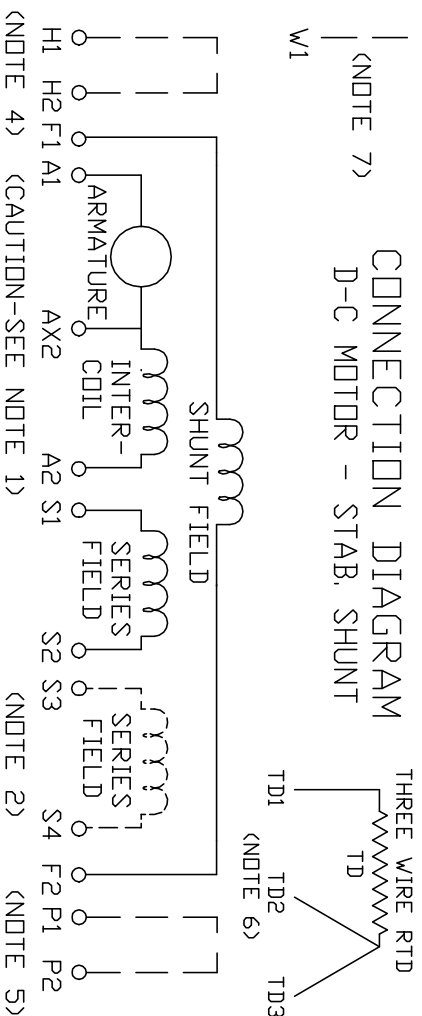
DIMENSION SHEET

SH 1 of 1

609959-001

406770-001

CONNECTION DIAGRAM D-C MOTOR - STAB. SHUNT



ARMATURE AND FIELD EXTERNAL CONNECTIONS

WARNING- SEE NOTE 8 FOR GROUNDING INSTRUCTIONS



ROTATION FACING COMMUTATOR END

1. CAUTION — ARMATURE AND SERIES FIELD MAY HAVE MULTIPLE LEADS. CONNECT ALL LUGS WITH THE SAME MARKING TOGETHER.
2. OPTIONAL SERIES FIELD IS MARKED S3 AND S4. FOR CUMULATIVE SERIES FIELD, CONNECT S3 TO S2 AND CONNECT S4 TO NEGATIVE. FOR DIFFERENTIAL SERIES FIELD CONNECT S4 TO S2 AND S3 TO NEGATIVE.
3. OPTIONAL CONTROL SIGNAL LEAD IS MARKED AX2. ALWAYS TAKE INTERPOLE DROP BETWEEN A2 AND AX2. NOTE: NEMA DESIGNATION FOR AX2 IS LETTER C.
4. SPACE HEATERS, WHEN PROVIDED, WILL HAVE LEADS MARKED H1 AND H2, H3, H4, ETC.
5. THERMAL PROTECTOR, WHEN PROVIDED, WILL HAVE LEADS MARKED P1 AND P2, P3, P4, ETC.
6. WINDING RTD'S, WHEN PROVIDED, WILL HAVE LEADS MARKED TD1, TD2, & TD3.
7. BRUSH WEAR SENSOR, WHEN PROVIDED, WILL HAVE LEAD MARKED W1.
8. WARNING — MOTOR MUST BE GROUNDED TO PREVENT SERIOUS INJURIES TO PERSONNEL. GROUND THE MOTOR PER IEC, NATIONAL ELECTRICAL CODE AND ANY APPLICABLE LOCAL ELECTRICAL CODES. A TAPPED HOLE IS PROVIDED IN THE CONDUIT BOX, ON THE FOOT. FRAME BRACE OR OPPOSITE DRIVE END BRACKET, ADJACENT TO THE TERMINAL BOX FOR MOTOR GROUNDING. GROUND LEAD, WHEN PROVIDED, WILL BE GREEN.

CUSTOMER	CUSTOMER ORDER NO.	RELANCE S.D. NO.
_____	_____	_____

406770-001

BALDOR

D-C MOTOR CONNECTION DIAGRAM STAB. SHUNT

SH 1 of 1

REV. DESC: DELETED DUPLICATE WORDS FROM NOTE 8		
REV. LTR: A	VERSION: 01	TDR: 000000970330
FILE: \RSN\00026\422	REVISED: 10:19:12 03/11/2016	BY: RAGTBM
MTL: -		