BALDOR • RELIANCE

Customer information packet

CEM2532T-G

25HP, 1180RPM, 3PH, 60HZ, 324TC, OPSB, F1

12/22/2025 4:37:16 PM

Specifications

Enclosure	OPSB
Frame	324TC
Frame Material	Steel
Frequency	60.00 Hz
Motor Letter Type	Three Phase
Output @ Frequency	25.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1200 RPM @ 60 HZ
Voltage @ Frequency	230.0 V @ 60 HZ
	460.0 V @ 60 HZ
Agency Approvals	CSA
	CSA EEV
	NEMA PREMIUM
	UR
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	34.000 A @ 460.0 V
	68.000 A @ 230.0 V
Design Code	A
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	93.0 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Heater Indicator	No Heater
High Voltage Full Load Amps	34.0 a
Insulation Class	H
Inverter Code	Inverter Ready

Part detail

Revision	E
Type	AC
Mech. spec.	
Base	
Status	PRD/A
Elec. spec.	40WGX192
Layout	40LY-000-045
Eff. date	06-27-2024
CD Diagram	CD0180
Poles	06
Leads	9#10
Proprietary	False
Created date	09-16-2020

IP Rating	NONE
KVA Code	J
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	4072M
Mounting Arrangement	F1
Number of Poles	6
Overall Length	27.69 IN
Power Factor	76
Product Family	General Purpose
Pulley Face Code	C-Face
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	2.125 IN
Shaft Ground Indicator	Shaft Grounding
Shaft Rotation	Reversible
Speed	1180 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None
Winding Thermal 2	None

Nameplate

NP3554LUA											
CAT.NO.	CEM2532T-G			**P/N**					**ENCL**	OPSB	
SPEC.	40-0000-0171	**CC**	010A	**FRAME**	324TC		**SER.NO.**				
HP	25	**CLASS**	H	**HZ**	60						
RPM	1180	**PH**	3	**DES**	A						
VOLTS	230/460	**CODE**	J	**ODE BRG**	6309	**DE BRG**	6312				
AMPS	68/34										
RATING	40C AMB-CONT	**NEMA-NOM-EFF**	93	**GREASE**	POLYREX EM						
PF	76	**SER.F.**	1.15	**CT30-60(2:1) VT3-60(20:1)**							
USABLE AT	50HZ 25HP 190/380V 78/39A		SF1.0								
HTR-VOLTS	**HTR-AMPS**		**MAX. SPACE HEATER TEMP.**								

AC Induction Motor Performance Data
Record # 53040
Typical performance - not guaranteed values

Winding: 40WGX192-R004	**Type:** 4072M	**Enclosure:** OPSB

Nameplate Data			**460 V, 60 Hz: High Voltage Connection**	
Rated Output (HP)		25	**Full Load Torque**	111 LB-FT
Volts		230/460	**Start Configuration**	direct on line
Full Load Amps		68/34	**Breakdown Torque**	410 LB-FT
R.P.M.		1180	**Pull-up Torque**	205 LB-FT
Hz	60 **Phase**	3	**Locked-rotor Torque**	217 LB-FT
NEMA Design Code	A **KVA Code**	J	**Starting Current**	236 A
Service Factor (S.F.)		1.15	**No-load Current**	16.7 A
NEMA Nom. Eff.	93 **Power Factor**	76	**Line-line Res. @ 25ºC**	0.29283 Ω
Rating - Duty		40C AMB-CONT	**Temp. Rise @ Rated Load**	40°C
S.F. Amps			**Temp. Rise @ S.F. Load**	48°C
			Locked-rotor Power Factor	31
			Rotor inertia	8.82 LB-FT2

Load Characteristics 460 V, 60 Hz, 25 HP

% of Rated Load	**25**	**50**	**75**	**100**	**125**	**150**	**S.F.**
Power Factor	36	57	69	76	79	80	78
Efficiency	88	92.3	93.2	93.2	92.7	92	92.9
Speed	1195.9	1192.3	1188.4	1184.9	1180.9	1176.1	1182
Line amperes	18.5	22.3	27.4	33.5	40.3	47.8	37.6

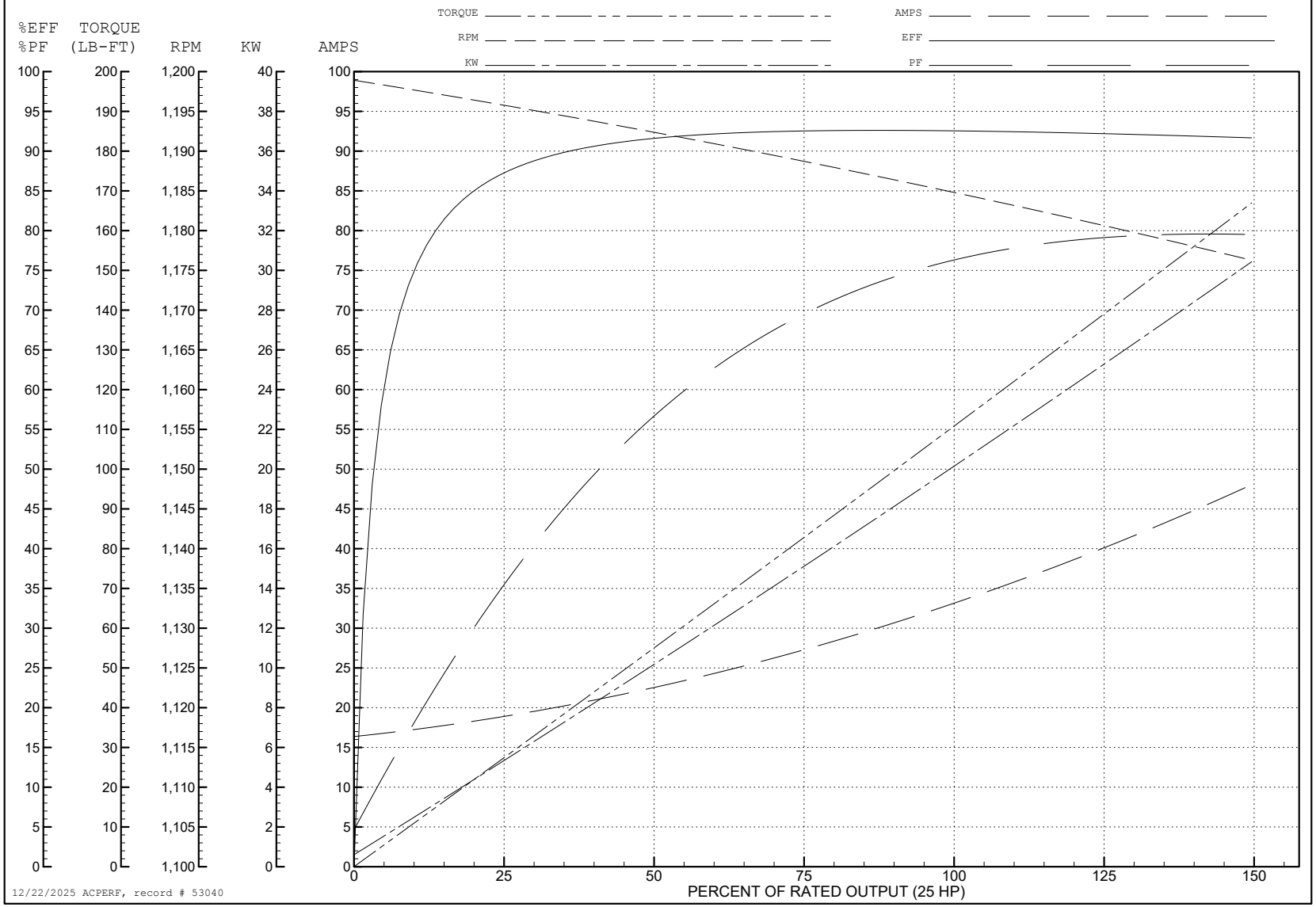
ABB Motors and Mechanical Inc.

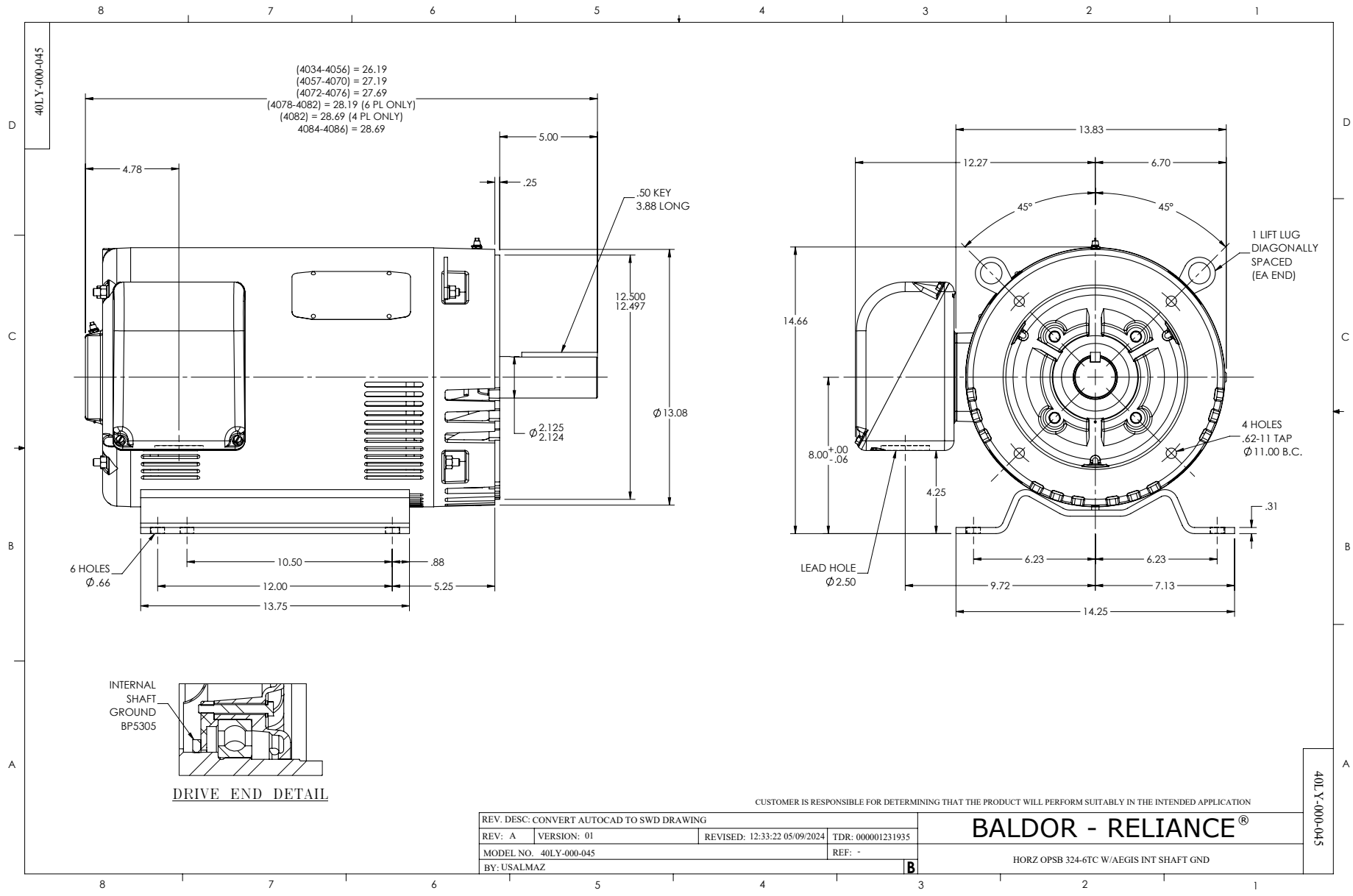
WINDING # 40WGX192

25 HP 3 PH 60 HZ 1180 RPM 460 V 4072M

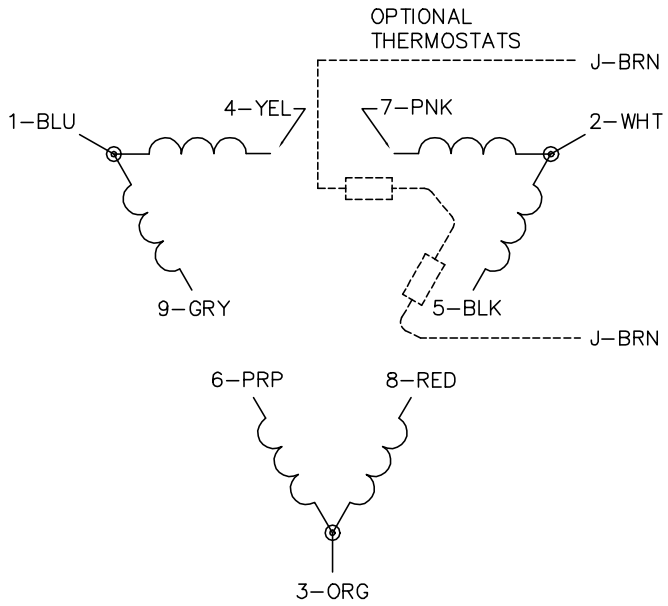
Typical performance - not guaranteed values.

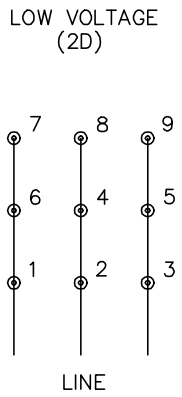
TORQUES(LB-FT): PO=410 PU=205 LR=217 LRA=236

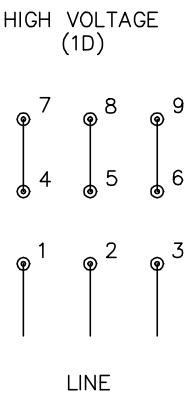



40LY-000-045
(4034-4056) = 26.19
(4057-4070) = 27.19
(4072-4076) = 27.69
(4078-4082) = 28.19 (6 PL ONLY)
(4082) = 28.69 (4 PL ONLY)
4084-4086) = 28.69
5.00
4.78
.25
.50 KEY
3.88 LONG
12.500
12.497
Ø13.08
Ø2.125
2.124
6 HOLES
Ø.66
10.50
.88
12.00
5.25
13.75
13.83
12.27
6.70
45°
45°
1 LIFT LUG
DIAGONALLY
SPACED
(EA END)
14.66
8.00 +.00 -.06
4 HOLES
.62-11 TAP
Ø11.00 B.C.
4.25
.31
LEAD HOLE
Ø2.50
6.23
6.23
9.72
7.13
14.25
INTERNAL
SHAFT
GROUND
BP5305
DRIVE END DETAIL
CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT THE PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION
REV. DESC: CONVERT AUTOCAD TO SWD DRAWING
REV: A
VERSION: 01
REVISED: 12:33:22 05/09/2024
TDR: 000001231935
MODEL NO. 40LY-000-045
REF: -
BY: USALMAZ
B
BALDOR - RELIANCE®
HORZ OPSB 324-6TC W/AEGIS INT SHAFT GND
40LY-000-045

CD0180







NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

CD0180

REV. DESC: ADD CLASS CONN00000007		
REV. LTR: D	VERSION: 01	TDR: 000001099922
FILE: \AAA\00005\148	REVISED: 10:25:29 02/19/2019	BY: ENBRIR0
MTL: –		

BALDOR - RELIANCE®

3PH, DV, 9 LEADS, DELTA CONNECTION

SH 1 of 1