BALDOR • RELIANCE

Customer information packet

CEM2514T

20HP, 3510RPM, 3PH, 60HZ, 254TC, 3928M, OPSB, F
Class - None
Division - Not Applicable

12/22/2025 3:24:26 PM

Specifications

Enclosure	OPSB
Frame	254TC
Frame Material	Steel
Frequency	60.00 Hz
Haz Area Class and Group	None
Haz Area Division	Not Applicable
Motor Letter Type	Three Phase
Output @ Frequency	20.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	3600 RPM @ 60 HZ
Voltage @ Frequency	230.0 V @ 60 HZ
	460.0 V @ 60 HZ
Agency Approvals	CSA EEV
	CURUSEEV
	NEMA PREMIUM
	NEMA_PREMIUM
	UR
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	47.000 A @ 230.0 V
	51.000 A @ 208.0 V
	23.500 A @ 460.0 V
Design Code	A
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	91.0 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK

Part detail

Revision	X
Type	AC
Mech. spec.	39D102
Base	
Status	PRD/A
Elec. spec.	39WGX101
Layout	39LYD102
Eff. date	12-12-2025
CD Diagram	CD0180
Poles	02
Leads	9#10
Proprietary	False
Created date	08-03-2010

Front Face Code	Standard
Front Shaft Indicator	None
Heater Indicator	No Heater
High Voltage Full Load Amps	23.5 a
Insulation Class	F
Inverter Code	Inverter Ready
KVA Code	G
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Motor Lead Exit	Ko Box
Motor Lead Quantity/Wire Size	9 @ 10 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	3928M
Mounting Arrangement	F1
Number of Poles	2
Overall Length	21.69 IN
Power Factor	88
Product Family	General Purpose
Pulley End Bearing Type	Ball
Pulley Face Code	C-Face
Pulley Shaft Indicator	Standard
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	1.625 IN
Shaft Extension Location	Pulley End
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	No Slinger
Speed	3510 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None

Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None
Winding Thermal 2	None

Nameplate

NP3554LUA												
CAT.NO.	CEM2514T			**P/N**						**ENCL**	OPSB	
SPEC.	39D102X101G1	**CC**	010A	**FRAME**	254TC		**SER.NO.**					
HP	20	**CLASS**	F	**HZ**	60							
RPM	3510	**PH**	3	**DES**	A							
VOLTS	230/460	**CODE**	G	**ODE BRG**	6208	**DE BRG**	6309					
AMPS	47/23.5											
RATING	40C AMB-CONT	**NEMA-NOM-EFF**	91	**GREASE**	POLYREX EM							
PF	88	**SER.F.**	1.15	**CT30-60(2:1) VT3-60(20:1)**								
USABLE AT	50HZ 20HP 190/380V 56/28A		SF 1.0									
HTR-VOLTS	**HTR-AMPS**		**MAX. SPACE HEATER TEMP.**									

AC Induction Motor Performance Data
Record # 13049
Typical performance - not guaranteed values

Winding: 39WGX101-R004	**Type:** 3928M	**Enclosure:** OPSB

Nameplate Data			**460 V, 60 Hz: High Voltage Connection**	
Rated Output (HP)		20	**Full Load Torque**	29.6 LB-FT
Volts		230/460	**Start Configuration**	direct on line
Full Load Amps		47/23.5	**Breakdown Torque**	111 LB-FT
R.P.M.		3510	**Pull-up Torque**	36.1 LB-FT
Hz	60 **Phase**	3	**Locked-rotor Torque**	50.6 LB-FT
NEMA Design Code	B **KVA Code**	G	**Starting Current**	153 A
Service Factor (S.F.)		1.15	**No-load Current**	8.61 A
NEMA Nom. Eff.	91 **Power Factor**	88	**Line-line Res. @ 25ºC**	0.512 Ω
Rating - Duty		40C AMB-CONT	**Temp. Rise @ Rated Load**	44°C
S.F. Amps			**Temp. Rise @ S.F. Load**	54°C
			Locked-rotor Power Factor	30
			Rotor inertia	0.715 lb-ft²

Load Characteristics 460 V, 60 Hz, 20 HP

% of Rated Load	**25**	**50**	**75**	**100**	**125**	**150**	**S.F.**
Power Factor	52	74	83	87	89	89	88
Efficiency	84.7	90.1	91.2	91	90.1	89.1	90.5
Speed	3581	3563	3544	3522	3496	3472	3506
Line amperes	10.2	13.9	18.1	23.3	29.1	35	26.78

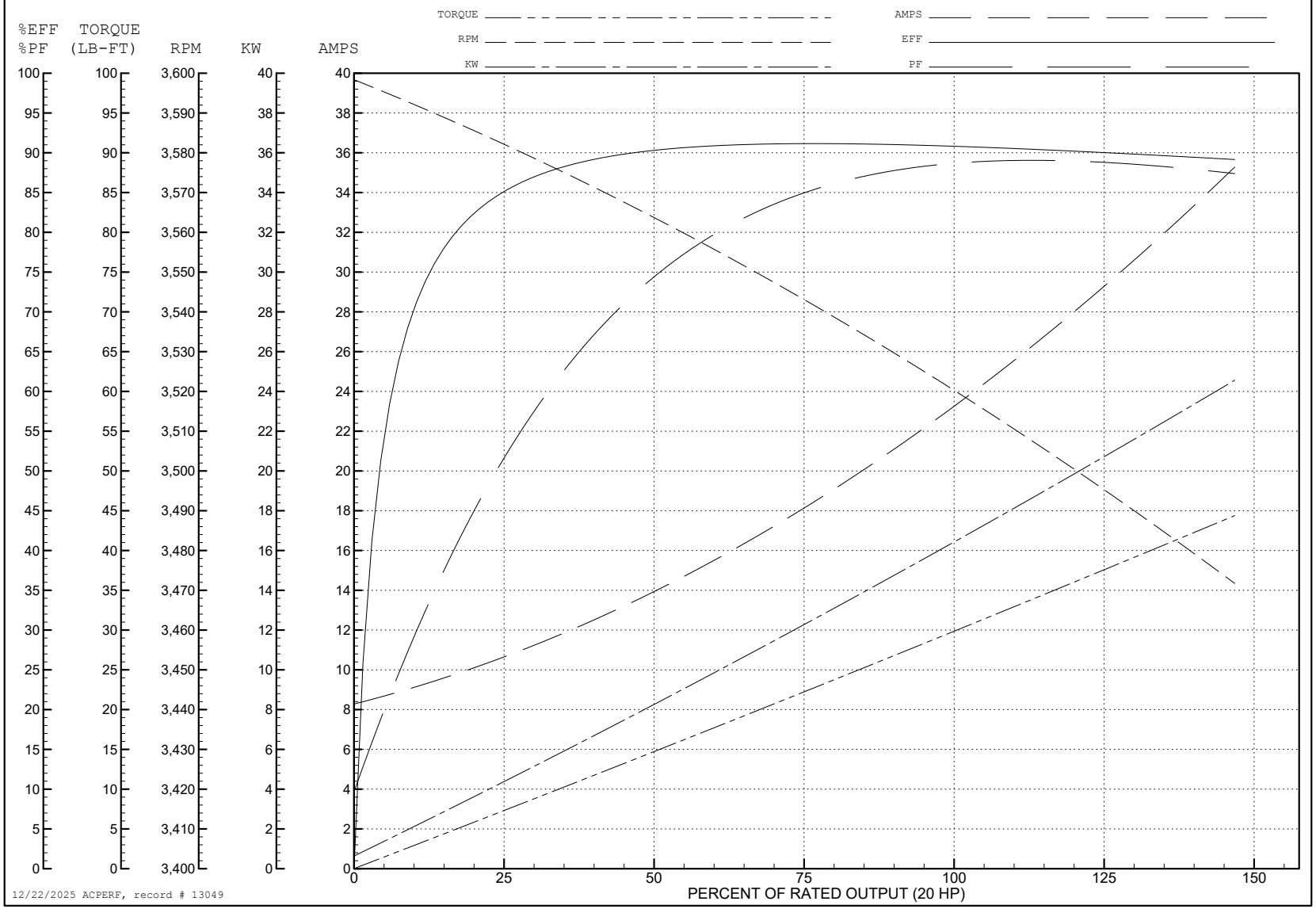
ABB Motors and Mechanical Inc.

WINDING # 39WGX101

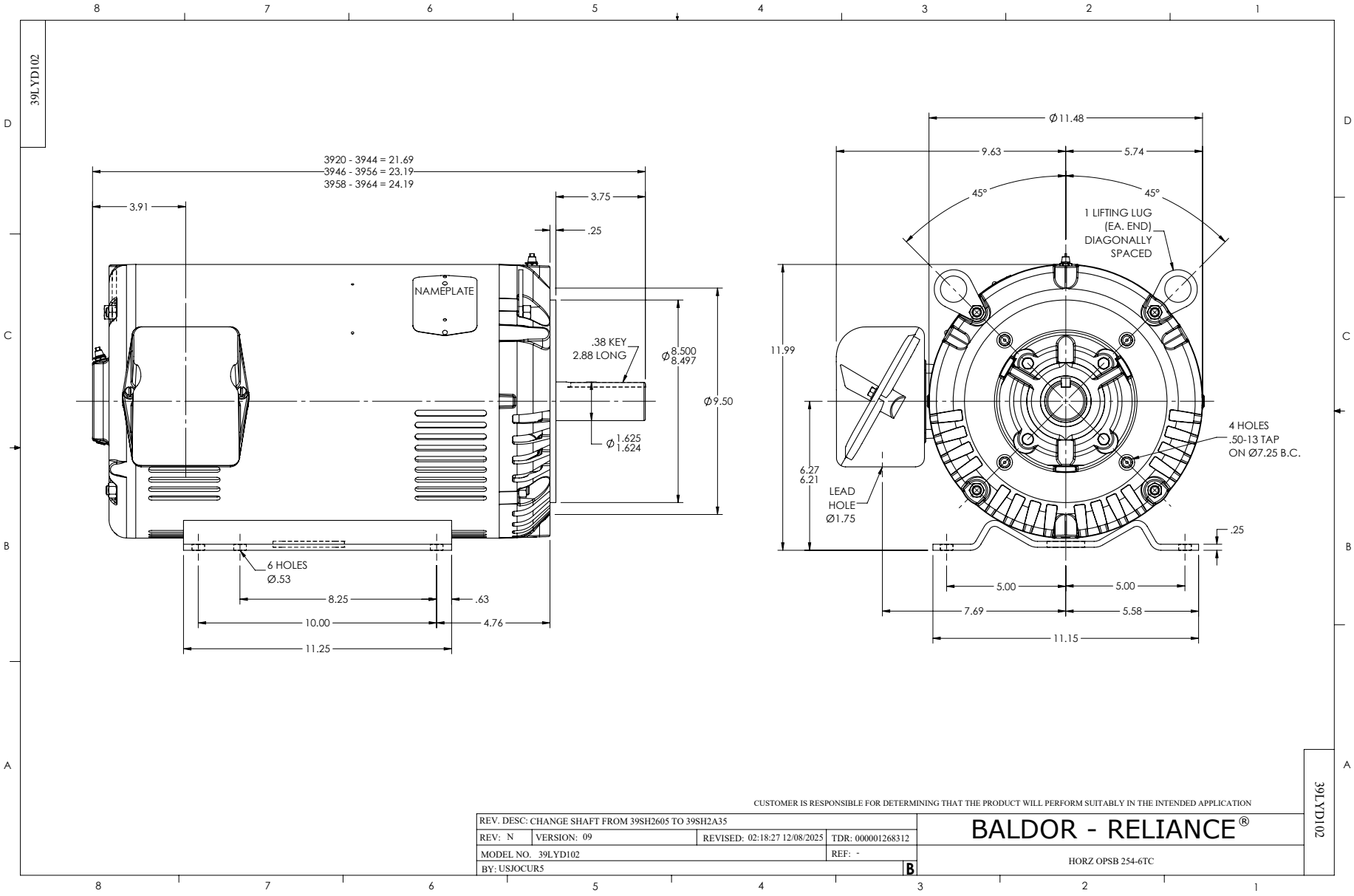
20 HP 3 PH 60 HZ 3510 RPM 460 V 3928M

Typical performance - not guaranteed values.

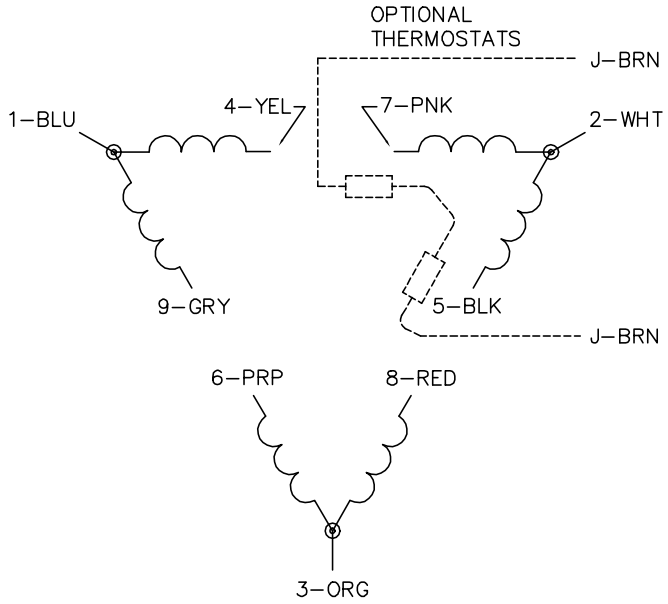
TORQUES(LB-FT): PO=111 PU=36.1 LR=50.6 LRA=153

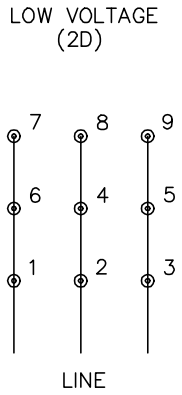


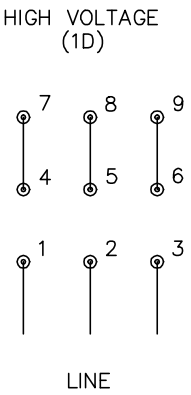
12/22/2025 ACPERF, record # 13049


39LYD102
3920 - 3944 = 21.69
3946 - 3956 = 23.19
3958 - 3964 = 24.19
3.91
3.75
.25
NAMEPLATE
.38 KEY
2.88 LONG
Ø8.500
8.497
Ø9.50
Ø1.625
1.624
6 HOLES
Ø.53
8.25
.63
10.00
4.76
11.25
Ø11.48
9.63
5.74
45°
45°
1 LIFTING LUG
(EA. END)
DIAGONALLY
SPACED
11.99
6.27
6.21
LEAD
HOLE
Ø1.75
4 HOLES
.50-13 TAP
ON Ø7.25 B.C.
.25
5.00
5.00
7.69
5.58
11.15
CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT THE PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION
REV. DESC: CHANGE SHAFT FROM 39SH2605 TO 39SH2A35
REV: N
VERSION: 09
REVISED: 02:18:27 12/08/2025
TDR: 000001268312
MODEL NO. 39LYD102
REF: -
BY: USJOCUR5
B
BALDOR - RELIANCE®
HORZ OPSB 254-6TC
39LYD102

CD0180







NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

CD0180

REV. DESC: ADD CLASS CONN00000007		
REV. LTR: D	VERSION: 01	TDR: 000001099922
FILE: \AAA\00005\148	REVISED: 10:25:29 02/19/2019	BY: ENBRIR0
MTL: –		

BALDOR - RELIANCE®

3PH, DV, 9 LEADS, DELTA CONNECTION

SH 1 of 1